



Maxxam™ PPC-20T Black

Polypropylene Copolymer

Key Characteristics

Product Description

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Talc, 20% Filler by Weight		
Additive	• Impact Modifier		
Features	• Copolymer	• General Purpose	• Impact Modified
Uses	• Automotive Applications • Construction Applications	• Consumer Applications • General Purpose	• Industrial Applications
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.05	1.05	ASTM D792
Melt Mass-Flow Rate (MFR) ² (230°C/2.16 kg)	7.0 g/10 min	7.0 g/10 min	ASTM D1238
Molding Shrinkage - Flow	8.0E-3 to 0.012 in/in	0.80 to 1.2 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ³ (Yield)	3600 psi	24.8 MPa	ASTM D638
Tensile Elongation ³ (Break)	30 %	30 %	ASTM D638
Flexural Modulus	290000 psi	2000 MPa	ASTM D790
Flexural Strength	5600 psi	38.6 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	1.0 ft-lb/in	53 J/m	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	244 °F	118 °C	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating	HB	HB	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Middle Temperature	60.8 to 122 °F	16.0 to 50.0 °C

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Notes¹ Typical values are not to be construed as specifications.² Procedure A³ Type I, 2.0 in/min (51 mm/min)**CONTACT INFORMATION****Americas**United States - Avon Lake
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